

Date: Wednesday, 9/12/2007 12:14:03 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CROSSBOLT SPACER	
Job Number	34619		Part Number	D32751	
Estimate Number	10752		Drawing Number	D3275 REV A1	
P.O. Number	N/A		Project Number	N/A	
This Issue	9/12/2007 S.O. No. N/A		Drawing Revision	A1	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	9/24/2007	
Previous Run	33429		Qty:	200 Um: Each	
Written By				500 <del>200</del>	
Checked & Approved By					
Comment	Est Rev:A 04.10.19 New issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T03125W058	ALUM. SEAMLESS TUBE 
Comment: Qty.: 0.2799 f(s)/Unit Total : 55.9860 f(s) Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall (M6061T6T0.3125W.058) identify as D3275-1 Batch: M105815 → 409pc's <i>M105839 → 91 pc's</i> <i>DSP 07/10/18</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
Comment: HARDINGE CNC LATHE SMALL  <i>1-Tum as per Folio FA469 and Dwg D3275</i> <i>DSP 07/10/18</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>DSP 07/10/18</i>		
4.0	QC8	SECOND CHECK 
Comment: SECOND CHECK <i>8/8 07/10/19</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Barcode</i> <i>8/10/19</i> <i>Sq 500x</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/16/20 \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CROSBOLT SPACER

Job Number: 34619

Part Number: D32751

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(505)

Comment: FINAL INSPECTION/W/O RELEASE

D 09/10/07

Job Completion



u 09/10/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34619
Description: Crossbolt Spacer	Part Number:	D3275-1
Inspection Dwg: D3275	Rev: A1	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>DJP</u>	Audited by: <u>J.F.</u>	Prototype Approval: N/A
Date: <u>07/10/18</u>	Date: <u>07/10/18</u>	Date: N/A

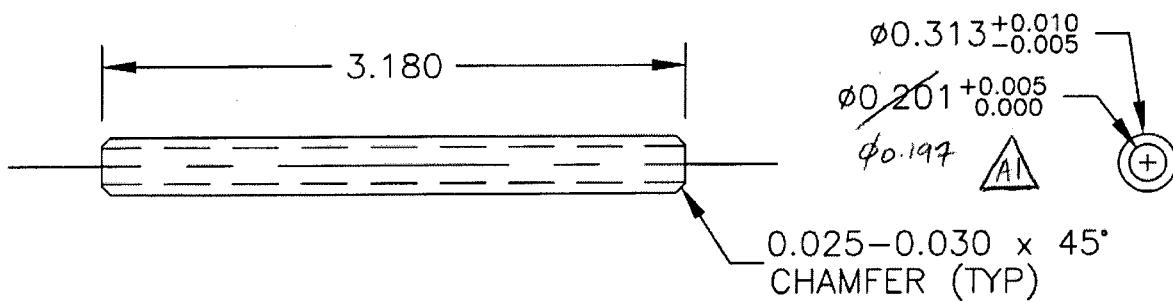
Rev	Date	Change	Revised by	Approved
A	04.10.19	New Issue	KJ/JLM	
B	06.03.09	Dimension Ø0.197 was Ø0.201	KJ/JLM	



DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D3275 REV. A SHEET 1 OF 1
DATE 04.03.10		TITLE CROSS BOLT SPACER SCALE 1:1

A	04.03.10	NEW ISSUE
A1	04.10.19	CHANGE MAT'L SPEC

RELEASED  
04.06.22



### D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058 A1
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34619